

POLYFLON PTFE F-104

Fine Powder for Past Extrusion

POLYFLON PTFE F-104 is a polytetrafluoroethylene fine powder resin for paste extrusion. F-104 has been specifically designed for the manufacture of unsintered tape, sintered tape and tubing at low reduction ratios.

Typical properties

Average Particles size	µm	400 ~ 650	ASTM D 4895
Bulk Density	g/l	> 400	ASTM D 4895
Specific Gravity		2.16 ~ 2.20	ASTM D 4895
Melting Point	°C	326 - 328	ASTM D 4895
Extrusion Pressure (at RR 36)	MPa	11.0 ~ 17.0	Daikin Method
Tensile Strength	MPa	> 25	ASTM D 4895
Elongation	%	> 300	ASTM D 4895

Note: Typical properties are not suitable for specification purpose

Typical applications

- Tapes
- Tubes
- Thick coaxial cables

Packaging

POLYFLON PTFE Fine Powders are packaged in 25kg plastic drums.

Important Notice

The information contained herein is based on technical data and tests we believe to be reliable and is intended for use by persons having technical knowledge and skill, solely at their own discretion and risk. Since conditions of use are outside of our control, we assume no responsibility for results obtained or damages incurred through application of the data given. The publication of the information herein shall not be understood as permission or recommendation for the use of our fluorocarbon compounds in violation of any patent or otherwise. We only warrant that the product conforms to description and specification, and our only obligation shall be to replace goods shown to be defective or refund the original purchase price thereof.

MEDICAL USE: These products are not specifically designed or manufactured for use in implantable medical and/or dental devices. They have not been tested for such applications and will only be sold for such use pursuant to contract containing specific terms and conditions required by us.

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